



55 years ZETTERER

We get everything into shape

"Others call it precision and efficiency.
We call it our daily business."



ZETTERER

www.zetterer.com



Precision
is our top priority.
Customer requirements
fulfilled to the highest quality standard.



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Our product range includes the production and development of precision moulds as well as the machining of precision parts with the most diverse requirements.

Know-how, experience and a sensitive eye for the respective requirements ensure comprehensive service and above-average quality.

We have remained true to our motto, "We get everything into shape!" ever since.

Our full service ranges from development and production to quality assurance using 3D measuring technology.

Precision and quality are not only guaranteed by our state-of-the-art machinery and highly specialised staff but also by our fully air-conditioned production rooms.



ZETTERER relies on highly accurate and fast 3D measuring technology for

quality control in the production process (of components up to 500 millimetres).

The measurement of components such as tools and moulds, injection moulded and die cast parts can be easily implemented: from simple 3D scanning to fully automated measuring and inspection processes.

Optical metrology ensures the quality of castings and additionally optimises the entire production process.

It is possible to eliminate component defects caused by the tool in advance and to optimise the casting process.

GOM

QUALITY CONTROL &
REVERSE ENGINEERING

ZETTERER

Repair and maintenance
of forms.

**Reverse engineering
of tools.**

Precise and flexible repair.





Automatically manage spare parts electronically with ZETTERER. Efficient

SPARE PARTS MANAGEMENT

24-HOUR SERVICE

24/7 spare parts management at your site!

spare parts management for die-casting moulds, deburring tools and fixtures.



If existing tools have to be repaired, the highest degree of flexibility and a

professional team is required. We meet these requirements with precision and over 55 years of practical experience.

You can rely on our professional advice as well as on the high-quality repair of your tools - and this under time-critical conditions

BENEFIT FROM OUR FIVE STRONG SERVICES:

- Pick up
- Repair Specification
- Welding
- Milling
- Delivery

REPAIR SERVICE OF THE HIGHEST STANDARD



VEHICLE FLEET

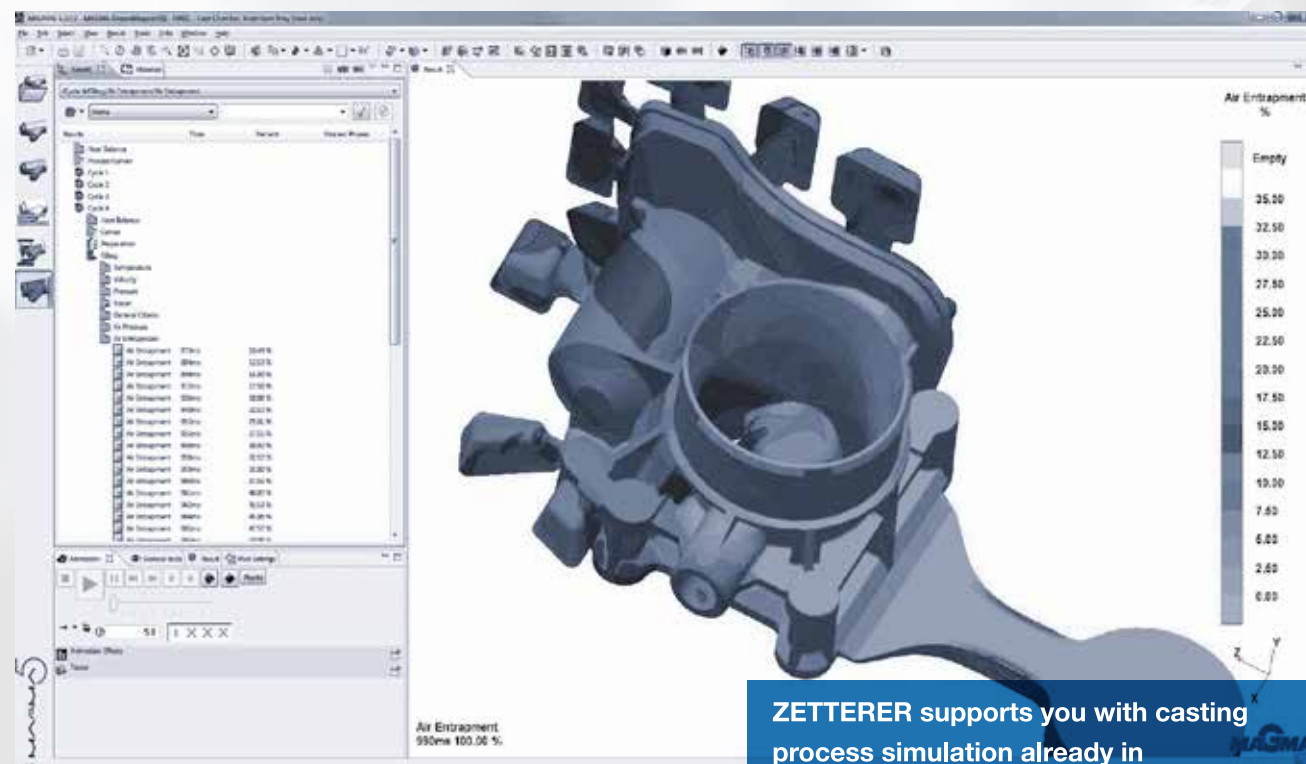
CONSTANTLY AVAILABLE

Reliability! A perfect chain, from the receipt of your order to delivery of

your goods. ZETTERER attaches great importance to reliable and punctual delivery. For this purpose we also use our own fleet of vehicles.

The great advantage of the company's own vehicle fleet is above all the constant availability: time-critical orders are handled by ZETTERER safely and on time.

Delivery and logistics
**ZETTERER has its
own fleet of vehicles -
independent and fast**



CASTING PROCESS SIMULATION

REDUCE COSTS,
INCREASE PRODUCT QUALITY

ZETTERER supports you with casting process simulation already in

the earliest phase of the die design. This is the only way to maximise the results that can be achieved through simulation. Virtual casting enables foundries to reduce costs and increase product quality.

ADVANTAGES OF CASTING TECHNOLOGY SIMULATION:

- Optimisation of temperature conditioning
- Cost-saving optimisation already during simulation
- Reduction of production waste
- Increasing the service life of your tools
- Casting process becomes more transparent

CASTING PROCESS SIMULATION

Foundries use casting technology simulation to create decisive competitive advantages over their rivals.

The Five Steps of Casting technology simulation:

- 3D geometry modelling
- Networking
- Definition of process parameters
- Calculation
- Evaluation of results



With Catia V5, ProEngineer, Siemens NX, Solidworks and Autodesk Inventor

3D CONSTRUCTIONS

RELIABLE AND COMPETENT

we process native CAD data without conversion. Of course, we also have access to all common interfaces such as IGES, STEP, VDA, SAT, Parasolid or STL.

We place particular emphasis on cost minimisation by testing technical details in the CAD system by means of simulation.

ZETTERER works
in the system of your choice:
Siemens NX
Solidworks
ProENGINEER
Autodesk Inventor
CATIA V5



One of our core competences is the construction of samples and prototypes

RAPID PROTOTYPING

FAST, PERFECT
& COST EFFECTIVE

in many different variants. In addition to the production of metal machined samples, we also print your samples from ABS plastic using the rapid prototyping method.

With the rapid prototyping process, we create sample components directly and quickly based on your CAD data. Your advantage: a faster product launch than your competitors. Even before the first workpiece is produced, we can use the "sample" to check and improve product quality. And with a minimum of time and costs.

Early testing and optimisation is of crucial importance in the development process. In addition to the time advantage, we achieve a significant cost reduction and avoid potential problems in user navigation.

**"Others call it
precision and efficiency.
We call it our daily business."**



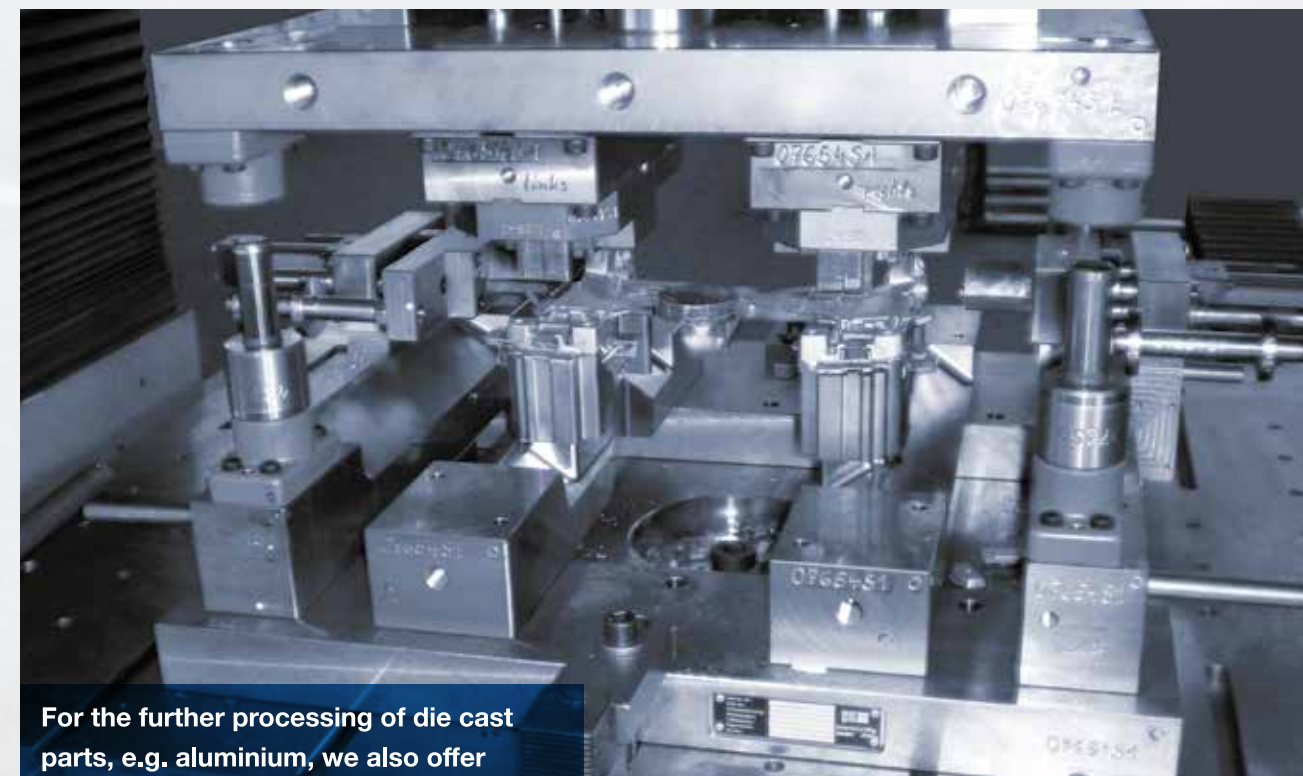
We know our business. Our moulds are precise, economical and highly resilient.

MOULD MAKING

WE GET EVERYTHING INTO SHAPE

Of course, our company also covers the complete spectrum of modern mould making in Rapid Tooling. Characteristic for Rapid Tooling is a modular tool design based on the production-ready CAD data of the components.

From the smallest mould to the 10 tonne mould with dimensions of 1300x1100x1000mm, we are the perfect partner for you.



For the further processing of die cast parts, e.g. aluminium, we also offer

the necessary punching and deburring tools. You receive everything from a single source, from the die-casting mould to the deburring tools to milling and machining devices.

TOOLMAKING

55 YEARS OF TOP QUALITY



We manufacture components and assemblies in the role of an extended

METALWORKING

CONTRACT MANUFACTURING
MADE IN GERMANY

"workbench" for the development departments of almost all the industrial sectors such as mechanical engineering, motor sports, medical technology, aerospace, mould and tool making.

The lot sizes range from one piece to small series production.



Microblasting is a fine, dry blasting process. Various types of blasting media

with precisely defined grain sizes and geometries are blasted onto the surface of the workpieces using compressed air. During this process the microtopography is specifically influenced. Textures are removed from the surface, it is cleaned, compacted and, if necessary, tribologically effectively modified.

Thus the characteristics of a number of materials are significantly improved. Friction, wear, emergency running characteristics and rust can be optimised. With injection moulds and elastomeric moulds, demoulding is better facilitated and the tendency to fouling is reduced. In addition, microblasting is an exemplary process for the production of high-class surfaces, before polishing, before surface refinement (e.g. ion implantation), PVD/ CVD coating or as a primer for the build-up of a non-stick coating.

MICROBLASTING

THE PROVEN FINISHING PROCESS



We use Metrolog-XG to check our manufactured parts.

LATEST TECHNOLOGY.

INNOVATIVE THINKING,
RELIABLE ACTION!

Our high demands on ourselves allow only optimum products to leave our house. Quality assurance is particularly important to us.

We have all the important manufacturing processes at our disposal, such as CNC turning, CNC milling, HSC milling, wire and die-sinking EDM, round and flat grinding and of course 5-axis milling.

We process parts of up to 6 tonnes in weight and 2400x1100x900mm in size on 3 axes, as well as parts with 1200x1200x800mm from all 5 sides. 5-axis simultaneous machining of components of 1100mm diameter and 1600 kg weight is possible.

Equipment

state-of-the-art machinery

HSC Milling

CNC Turning

5-axis Machining

Wire and sink erosion

CNC Measurement Technology

air-conditioned production rooms



Standing still is a step back, we're staying on our road to the future.

PLANT I

LOCATION
ROTH-UNTERHECKENHOFEN

We rely on heat recovery in our fully air-conditioned company, because we are also aware of our responsibility to environmental protection.

As a future-oriented company, we also face up to our overall social responsibility

This includes the training of young people. In this way, we guarantee that our state-of-the-art equipment is operated by specialists trained directly in our company.

Since 1965, we have trained 2 to 3 young people a year and have also taken most of them on at the end of their training. We currently supervise 5 trainees in the professions of mould maker, technical draftsman and office clerk.



Your partner for cost-effective mould assemblies for die-casting tools.

Cost-effective production on 700 sqm in the factory in Rednitzhembach on state-of-the-art CNC machining centres.

CNC PROCESSING

CNC machining according to 3D model of mould plates up to 1200x1000x500mm and 3 tonnes weight per plate. Deep hole drilling up to 1000mm from one side.

CNC machining according to 3D model of ejector plates, base plates, intermediate plates, slide guide rails, slide plates, slide bodies, slide locks and all other body parts.

CAD/CAM

Native data from Catia V5, ProE Creo, Siemens NX, Solidworks and Autodesk Inventor can be processed. Conversion of data to Step, Parasolid and IGS.

PLANT II

LOCATION
REDNITZHEMBACH



Zetterer Präzision GmbH

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Qualitätsmanagement
ISO 9001

www.dekraiegel.de



ZETTERER